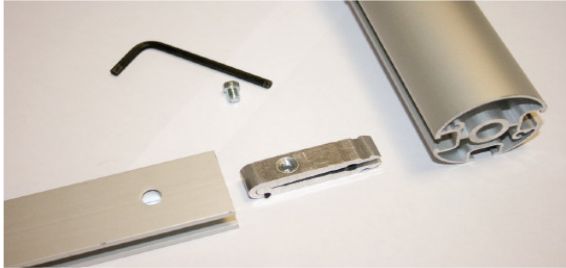


ASSEMBLY INSTRUCTIONS

Frame:

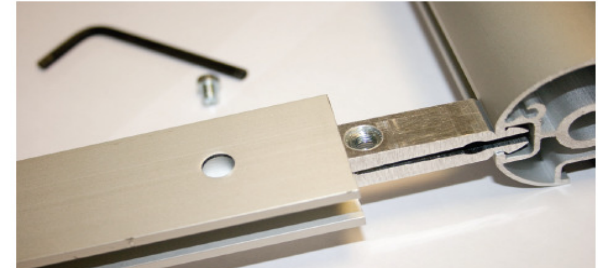
TIP = We recommend that you read all these instructions before starting



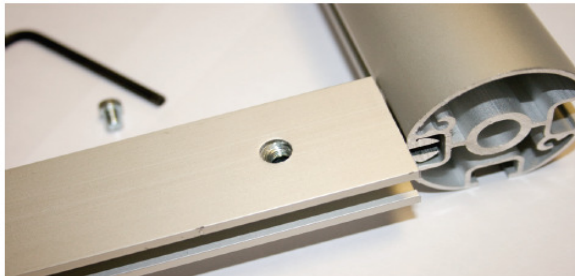
Step 1 -
You will need -
1x Slide-Bar + 1x Crossbar + 1x Slide Insert + 1x Allan Key



Step 2 -
Slide the crossbar insert into the top of the side bar
(it must be slide in from the top section)



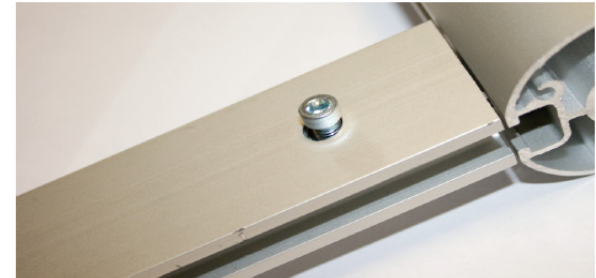
Step 3 -
Push the crossbar over the insert



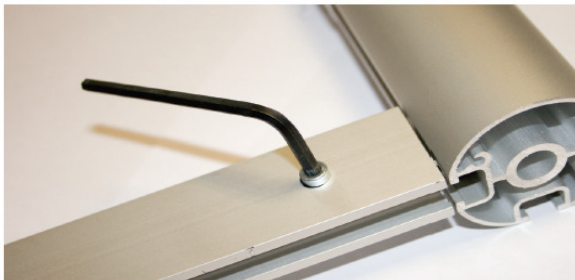
Step 4 -
Line up the hole in the crossbar with the hole in the insert



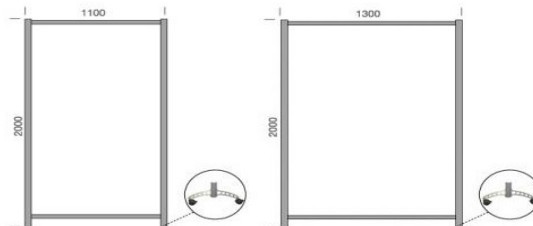
Step 5 -
Slide the crossbar into position so that it is flush with
the top of the side bar



Step 6 -
[Stop if you have ordered cables - refer to \(Step 13 to 17\)](#)
Once cable toggles are in place - insert the bolt as shown



Step 7 -
Using the Allen Key, tighten the screw until you feel
resistance (Do not over tighten)



Step 8 -
Repeat the sequence on each corner section



Step 9 -
Congratulations the whole frame should now be together
Now move onto step 10

ASSEMBLY INSTRUCTIONS - "Frames"

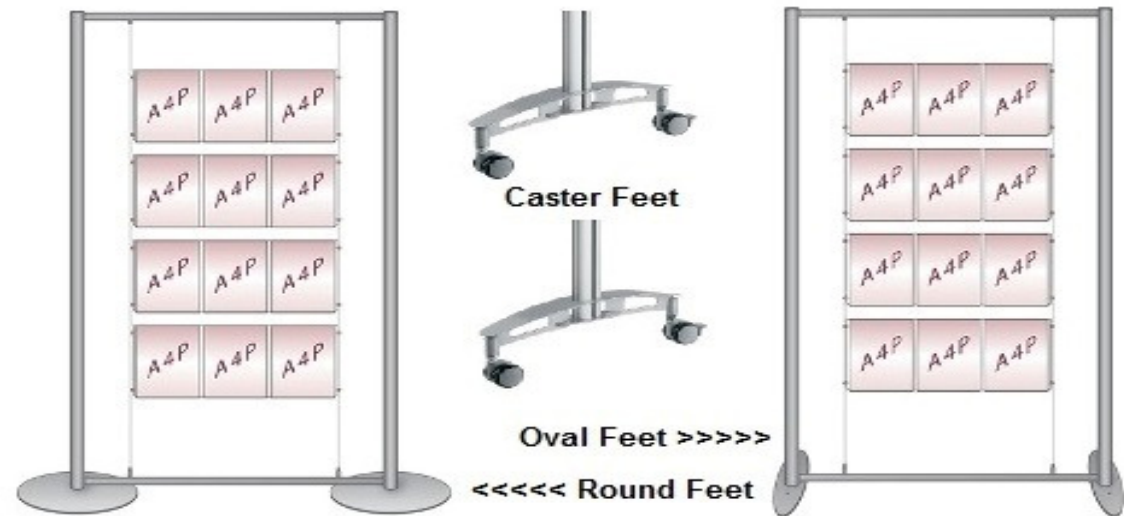
Step 10 -

There are 3x Feet that fit onto this type of frame. Round + Oval + Castors

Once the whole frame has been assembled

Now its time to attached the ordered / supplied feet

1. Simply lay the frame down
2. Now if you have ordered the Caster or Oval or Round Feet
3. Place the supplied bolt underneath the Caster or Oval or Round Foot
4. Now secure in place using the supplied Allan key
5. Repeat this exercise for the other foot



Step 11 -

Congratulations!

At this point you should now have the Frame + Feet Connected

Now with the help of an assistant - lift the whole frame up right

Once upright -

Double check the connections (re-tighten etc)

However:

Do not over tighten them!

Now move onto step 13



Step 12 -

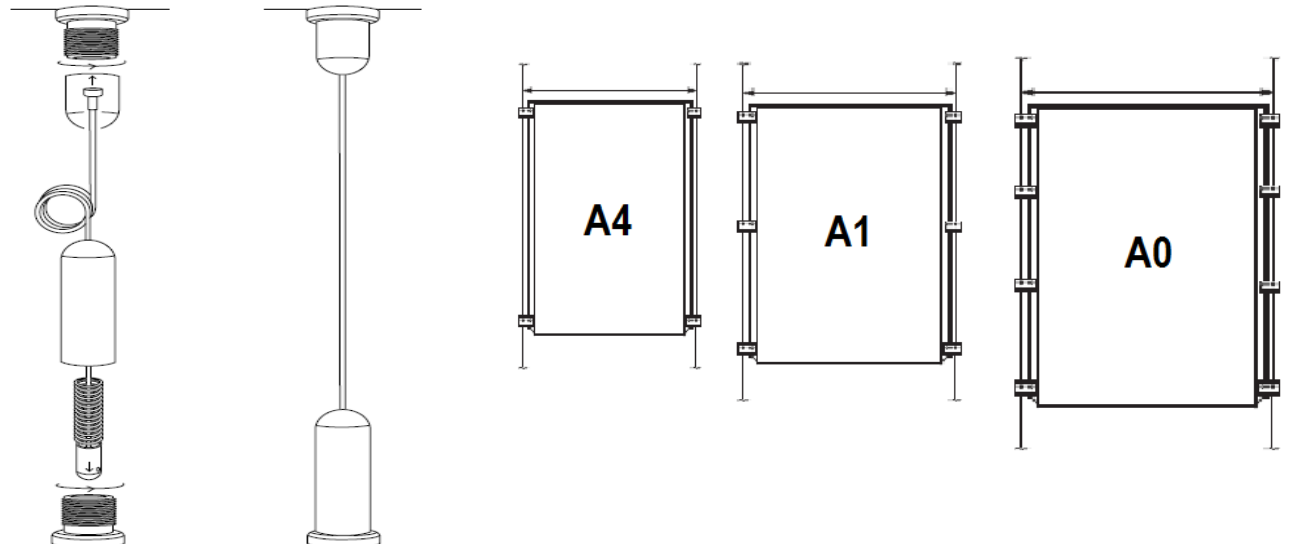
Now the additional components, If you have ordered them of course

Example - Frame Cables

Example - Acrylics

Example Grippers for cable-to-acrylic

Please follow the next 'Steps'



ASSEMBLY INSTRUCTIONS - "Cables"

The Cables

There are a possible 2x versions of cables that we supply but, they both create the same result - see Step 13 + Step 14

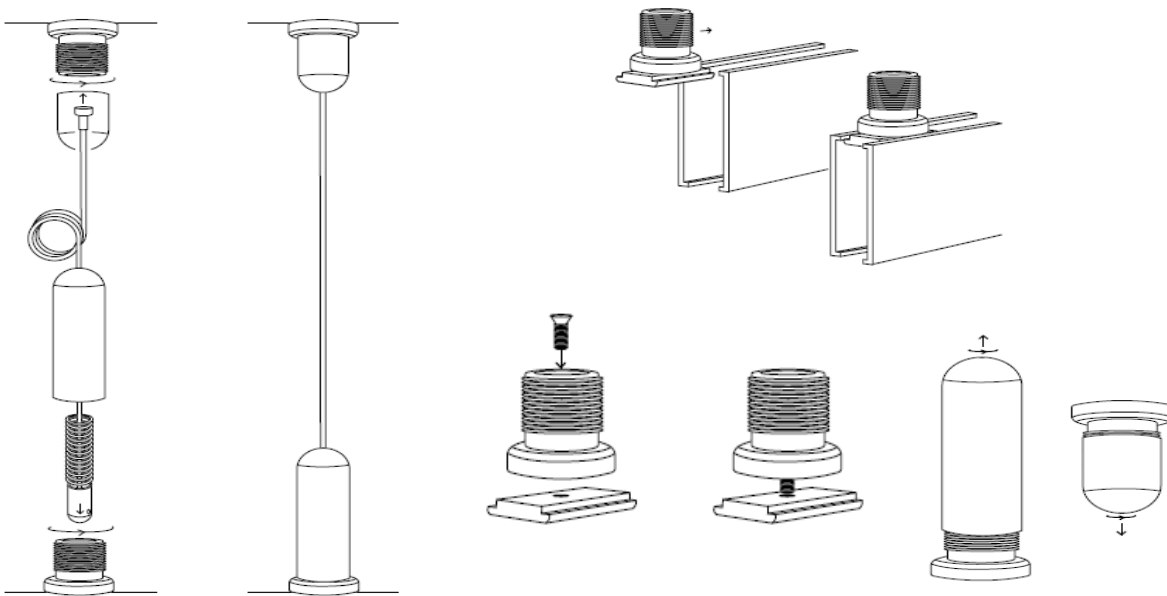
Step 13 -

Step 13 - This covers One type of cable fitting

1. This type of fitting requires the 'Toggle Connectors' to be added to the frame grooves, before frame assembly!
2. This 'Toggle Connectors' are identified as small rectangle shapes - [see below image](#)
3. Once again - 'Toggle Connectors' are placed in the frame grooves before you assemble the actual frame
4. Pending how many cables are being added - the rule is 1x toggle at the top and bottom per cables
5. So, if you are adding 6x cables then, 6x top and 6x bottom

Spacing the toggle screws and cable

1. Pending on the actual supplied acrylic i.e. A4 or A2 or A1 or even A0 (Landscape or Portrait)
2. Top tip 1 - Connect a gripper on either side of your supplied acrylic
3. Top Tip 2 - Now measure the distance between the grippers (where the cable would be connected to them)
4. Top Tip 3 - You will now have the true measurement for the actual cables - take a note of this measurement!
5. Now secure the 1st cable to the top of the frame, measure the required gap and add the 2nd cable beside it
6. Now go to 'Step 15' for finer details



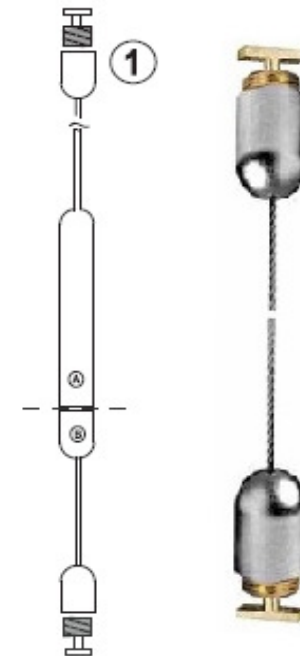
Step 14 -

Step 14 - This covers One type of cable fitting

1. This type of fitting uses 'Brass Connectors' - see '1'
2. Slightly loosen the brass connector, but, don't take it off
3. Top Tip - Refer to Step 13 for spacing details



4. Now introduce to the top of the frame
5. Simply slide into the frame gap and twist to fit
6. Now tighten the cable section onto the 'Brass connector'
7. Once again, refer to step 13 for spacing the next cable
8. Got the required measurement? - Now connect the 2nd cable
9. Now go to 'Step 15' for finer details



ASSEMBLY INSTRUCTIONS - "Cables + Grippers + Acrylics"

Step 15 -

Step 15 - This covers the fitting of the cables on the bottom of the frame

1. The cable is supplied in either 3M or 4M lengths
2. As the frames are normally supplied in 2M lengths, they will require cutting
3. Attached the bottom section into the bottom of the frame
4. **Stop - The Grippers!**

4A = Some grippers simply connect to the side of the cable

4B = Some grippers require the cable to be inserted into them

IF you have been supplied Side grippers - carry on to section 5

If you have been supplied Cable Insert Grippers, insert these now!

5. Yes all the cable above will be very slack
6. Just measure the cable and remove the excess but, leave a bit
7. Now add cable and fit, if still slack, cut more cable - but...
8. The bottom section has a long internal cavity screw section
9. This allows for finer tightening, so, **DON'T** cut to much cable!
10. Right, now check the measurements to the used acrylic
11. Now repeat sections 3 to 8 again for the 2nd cable

Step 16 -

Step 16 - This covers the fitting of the Acrylics and Grippers

1. Let's assume you have 2x cables fitted and now want to add an acrylic
2. Pending on the grippers required per acrylic
3. Let's also assume you need 1x gripper in each corner of the acrylic

4. Decide on the height of the first acrylic
5. Now tighten the top left gripper to the cable
6. Now tighten the other side of the gripper to the acrylic
7. Don't over tighten to the acrylic as this can crack it
6. Repeat for the top right gripper to the cable and acrylic
7. Now with a small spirit level - level the acrylic 100%
8. Now attach the bottom grippers to the acrylic
9. By the way - normally 4x grippers are used per acrylic - however; really big acrylics utilise more grippers

10. Next Acrylic (underneath the first acrylic)
11. Just decide the wanted gaps and repeat all above sections
12. If you only have 2x cables - 'Congratulations you are finished
13. If you have another set of cables or even more - keep going!

